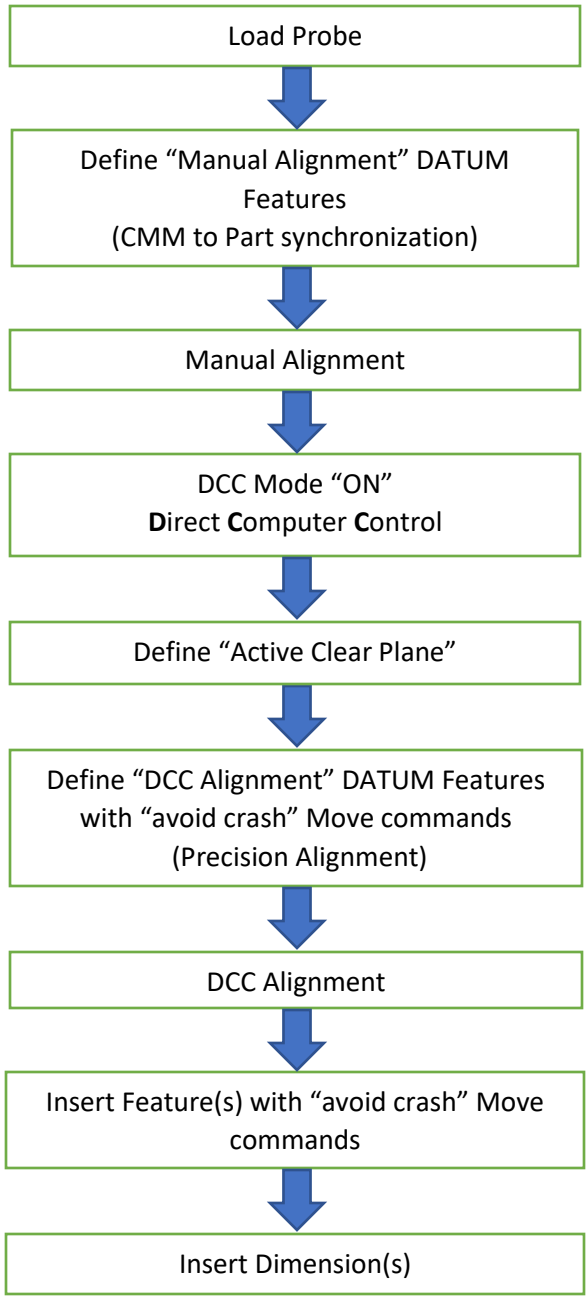
Load Probe
Define “Manual Alignment” DATUM Features
(CMM to Part synchronization)
Manual Alignment
DCC Mode “ON”
Direct Computer Control
Define “Active Clear Plane”
Define “DCC Alignment” DATUM Features with “avoid crash” Move commands
(Precision Alignment)
DCC Alignment
Insert Feature(s) with “avoid crash” Move commands
Insert Dimension(s)