

Probe Utilities C:\Users\Public\Documents\Hexagon\PC-DMIS\2019 R1\MSU\_PROBE\_A\_3...

Probe file: MSU\_PROBE\_A\_3X20MM

Active tip list:


T1A0B0	BALL	0.001,11.999,258.198	0,0,1
T1A30B-180	BALL	-0.634,-96.168,229.124	0,0,1
T1A30B-90	BALL	96.307,-0.165,229.162	0,0,1
T1A30B90	BALL	-96.645,0.74,229.177	-0,0,1
T1A90B0	BALL	0.374,173.007,73.862	0,1,1
T1A90B-180	BALL	-0.723,-172.242,73.69	0,1,1
T1A90B-90	BALL	172.443,-0.183,73.759	1,1,1
T1A90B90	BALL	-172.799,0.901,73.784	-1,1,1

Use partial calibration

Use TRAX calibration

User defined calibration order

Probe description: HH-A\_FLANGE  
Connect: HH-A-T5  
Joint: b angle  
Joint: a angle  
Connect: LEITZ\_LSPX1H\_T  
Connect: LSPX1H\_0\_SH  
Tip #1: TIP3BY20MM



OK Cancel

Probe Utilities C:\Users\Public\Documents\Hexagon\PC-DMIS\2019 R1\MSU\_PROBE\_B\_5X...

Probe file: MSU\_PROBE\_B\_5X50MM

Active tip list:


T1A0B0	BALL	0,12,288.2	0,0,1
T1A30B-180	BALL	0,-111.742,255.043	0,0,1
T1A30B-90	BALL	-111.034,0.25,255.105	-0,0,1
T1A30B-90	BALL	112.027,-0.717,255.088	0,0,1
T1A90B0	BALL	1.093,202.495,73.802	0,1,1
T1A90B-180	BALL	-0.111,-202.742,73.6	0,1,1
T1A90B90	BALL	-202.129,0.445,73.71	-1,1,1
T1A90B-90	BALL	203.1,-0.745,73.681	1,0,1

Use partial calibration

Use TRAX calibration

User defined calibration order

Probe description: HH-A\_FLANGE  
Connect: HH-A-T5  
Joint: b angle  
Joint: a angle  
Connect: LEITZ\_LSPX1H\_T  
Connect: LSPX1H\_0\_SH  
Tip #1: TIP5BY50MM



OK Cancel

Probe Utilities C:\Users\Public\Documents\Hexagon\PC-DMIS\2019 R1\MSU\_PROBE\_C\_8...

Probe file: MSU\_PROBE\_C\_8X75MM\_CF

Active tip list:


T1A0B0	BALL	-0.205,12.153,329.728	0,0,1
T1A30B-180	BALL	-0.548,-132.122,290.961	0,0,1
T1A30B-90	BALL	132.235,-0.114,291.014	0,0,1
T1A30B90	BALL	-132.564,0.618,291.033	-0,0,1
T1A90B0	BALL	0.343,244.535,73.736	0,1,1
T1A90B-180	BALL	-0.686,-243.771,73.493	0,1,1
T1A90B-90	BALL	243.971,-0.154,73.592	1,1,1
T1A90B90	BALL	-244.327,0.859,73.625	-1,1,1

Use partial calibration

Use TRAX calibration

User defined calibration order

Probe description: HH-A\_FLANGE  
Connect: HH-A-T5  
Joint: b angle  
Joint: a angle  
Connect: LEITZ\_LSPX1H\_T  
Connect: LSPX1H\_26\_SH  
Tip #1: TIP8by75mm\_CF



OK Cancel

Probe Utilities C:\Users\Public\Documents\Hexagon\PC-DMIS\2020 R2\MSU\_PROBE\_D\_3...

Probe file: MSU\_PROBE\_D\_3X50MM

Active tip list:

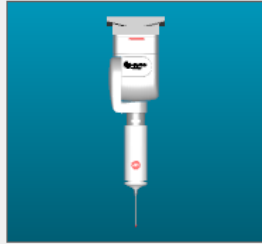
T1A0B0	BALL	0,12,288.2	0,0,1
T1A30B-180	BALL	0.0001,-111.7399,255.0	0,0,1
T1A30B90	BALL	-111.2056,-0.761,255.084	0,0,1
T1A30B-90	BALL	111.7428,0.0035,255.038	0,0,1
T1A90B0	BALL	0.6895,201.9173,73.5397	0,1,1
T1A90B-180	BALL	0.7601,-202.1911,73.55	0,1,1
T1A90B90	BALL	-201.3058,0.0377,73.664	1,1,1
T1A90B-90	BALL	202.5937,-0.095,73.455	-1,1,1

Use partial calibration

Use TRAX calibration

User defined calibration order

Probe description: HH-A\_FLANGE  
Connect: HH-A-T5  
Joint: b angle  
Joint: a angle  
Connect: LEITZ\_LSPX1H\_T  
Connect: LSPX1H\_0\_SH  
Tip #1: TIP3BY50MM



OK Cancel

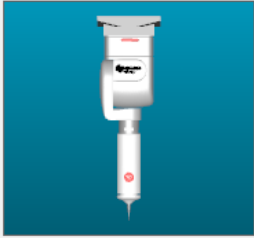
Probe file:  
MSU\_PROBE\_E\_1X21MM

Active tip list:  
1 T1A0B0 BALL 0,12.259,2 0,0,1 1 1 1 0 0  
T1A30B-180BALL 0.0001,-97.2424,229.92  
T1A30B90 BALL -96.9777,-0.7641,229.965  
T1A30B-90BALL 97.2423,0.0007,229.9278  
T1A90B0 BALL 0.3824,172.9221,73.7127  
T1A90B-180BALL 0.7622,-173.4587,73.55  
T1A90B90 BALL -172.5933,-0.2907,73.815  
T1A90B-90BALL 173.6145,-0.0709,73.64

Buttons: Measure... Delete  
Edit... Add Angles...  
Tolerances... Results...  
Setup... Mark Used  
Print List... Global Used  
File Format...  
Reset Tips

Use partial calibration  
 Use TRAX calibration  
 User defined calibration order

Probe description:  
HH-A\_FLANGE  
Connect: HH-A-T5  
Joint: b angle  
Joint: a angle  
Connect: LEITZ\_LSPX1H\_T  
Connect: LSPX1H\_0\_SH  
Tip #: TIP1BY21MM



OK Cancel