Datum Precedence Table (ABC Alignment)

	Datum Features	Translational		Rotational		al	
	(Datum Reference Frame)	Х	Y	Z	u (rx)	v (ry)	w (rz)
Ρ	Plane-A			Х	Х	Х	
S	Plane-B		Х				Х
Т	Plane-C	Х					

P = Primary / S = Secondary / T = Tertiary

Note:

Whichever feature constrains 2 of the 3 degrees of rotational freedom is the Level feature.

Level:	Plane-A	To ±XYZ:	Z+	
Rotate:	Plane-B	To ±XYZ:	Y-	
		About:	Z+	
Origin				
X:	Plane-C			
Y:	Plane-B			
Z:	Plane-A			



Datum Precedence Table (ADB Alignment)

	Datum Features	Translational		Rotation		al	
	(Datum Reference Frame)	Х	Y	Z	u (rx)	v (ry)	w (rz)
Ρ	Plane-A			Х	Х	Х	
S	Cylinder-D	Х	Х				
Т	Plane-B						Х

P = Primary / S = Secondary / T = Tertiary

Note:

Whichever feature constrains 2 of the 3 degrees of rotational freedom is the Level feature.

Level:	Plane-A	To ±XYZ:	Z+	
Rotate:	Plane-B	To ±XYZ:	Y-	
		About:	Z+	
Origin				
X:	Cylinder-D			
Y:	Cylinder-D			
Z:	Plane-A			



Datum Precedence Table (AGD Alignment)

	Datum Features	Translational		Rotational		al	
	(Datum Reference Frame)	Х	Y	Z	u (rx)	v (ry)	w (rz)
Ρ	Plane-A			Х	Х	Х	
S	Cylinder-G	Х	Х				\checkmark
Т	Cylinder-D						\uparrow

P = Primary / S = Secondary / T = Tertiary

Note:

Whichever feature constrains 2 of the 3 degrees of rotational freedom is the Level feature.

Level:	Plane-A	To ±XYZ:	Z+	
Rotate:	Cylinder-G -> Cylinder-D	To ±XYZ:	X+	
		About:	Z+	
Origin				
X:	Cylinder-G			
Y:	Cylinder-G			
Z:	Plane-A			



Datum Precedence Table (EBA Alignment)

	Datum Features	Translational		Rotational		al	
	(Datum Reference Frame)	Х	Y	Z	u (rx)	v (ry)	w (rz)
Ρ	Cylinder-E	Х	Х		Х	Х	
S	Plane-B						Х
Т	Plane-A			Х			

P = Primary / S = Secondary / T = Tertiary

Note:

Whichever feature constrains 2 of the 3 degrees of rotational freedom is the Level feature.

Level:	Cylinder-E	To ±XYZ:	Z+	
Rotate:	Plane-B	To ±XYZ:	Y-	
		About:	Z+	
				N
Origin				
X:	Cylinder-E			
Y:	Cylinder-E			
Z:	Plane-A			



Datum Precedence Table (EF Alignment)

	Datum Features	Translational		Rotational		al	
	(Datum Reference Frame)	Х	Y	Z	u (rx)	v (ry)	w (rz)
Ρ	Cylinder-E	Х	Х		Х	Х	
S	Cylinder-F			Х			Х
Т							

P = Primary / S = Secondary / T = Tertiary

Note:

Whichever feature constrains 2 of the 3 degrees of rotational freedom is the Level feature. Whichever feature constrains the remaining degree of rotational freedom is the Rotate feature.

Level:	Cylinder-E	To ±XYZ:	Z+	
Rotate:	Cylinder-F	To ±XYZ:	Y+	
		About:	Z+	
Origin				
X:	Cylinder-E			
Y:	Cylinder-E			
Z:	Cylinder-F			

